

# Hempaspeed TF

## Product characteristics

### Description

Hempaspeed TF is a high performance, hard biocide-free, thin-film coating. Forms an ultra-smooth surface that minimizes growth and reduces drag.

### Recommended use

Hempaspeed TF is for use as an antifouling for boats of glass fibre, steel and aluminium. Suitable for pleasure boats and racing / regatta boats. Ideal for both fresh and salt water use.

### Features

- Easy to clean.
- No run-off contamination.

## Product safety

**Flash point** 38°C [100°F]

### VOC content

Legislation	Value
EU	514 g/L [4.29 lb/US gal]

VOC values may vary with shade, please consult the Safety Data Sheet, section 9.

### Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

## Product data

### Product code

77222

### Standard shade\* / code

Dark blue 30390

### Gloss

Glossy

### Volume solids

42 ± 2%

### Specific gravity

1 kg/L [8 lb/US gal]

### Reference dry film thickness

40 micron [1.6 mils]

## Surface preparation

### Cleanliness

- Remove salts, detergents, contaminants and marine growth by high pressure fresh water cleaning.

### New build:

- Not for uncoated surfaces.
- Uncoated surface: Prepare bare substrates according to Hempel's primer instruction.

### Maintenance and Repair

- Existing old self-polishing or traditional antifouling: Remove loose matter and contaminants by high pressure fresh water cleaning.
- Existing old hard matrix antifouling or an unknown antifouling: High pressure fresh water clean, wet abrade, remove dust.
- Clean and dry the surface.
- If previous antifouling is in general bad condition, it is recommended to remove previous coats and prime before applying antifouling.
- Only apply Hempaspeed TF over Hempel's Conversion Primer.

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## Application

### Cleaner

Hempel's Thinner 808 08081

### Application method

Tool	Thinning max vol.	Application parameters
Brush/Roller	5%	Not Applicable.

Keep thinning at an absolute minimum.

### Film thickness

	Recommended
Dry film thickness	40 micron [1.6 mils]
Wet film thickness	100 micron [3.5 mils]
Theoretical spreading rate	11 m <sup>2</sup> /L [450 sq ft/US gal]

### Relative Humidity:

- Relative humidity must be below 85% during application.

### Application remarks

- Follow stated overcoating intervals between the primer and product to ensure intercoat adhesion.
- Apply a minimum of 2 coats of the product. For best performance apply 3 coats of the product.
- Stir well before use.

## Drying and overcoating

### Product compatibility

- Previous coat: Recommended product is: Hempel's Conversion Primer 45441 / Hempel's Silic Seal 45441
- Subsequent coat: None.

### Drying time

Surface temperature		5°C [41°F]	10°C [50°F]	20°C [68°F]	30°C [86°F]
Touch dry	min	45	30	15	9
Surface dry	hours	12	8	4	3

Determined for dry film thickness 40 micron [1.6 mils] at standard conditions, see Hempel's Explanatory Notes for details. Time to immersion: Minimum: 24 Hours 20°C ; Maximum 3 months

### Overcoating

Hempel's specification supersedes any guidelines indicated in the overcoating table

Quality name	10°C [50°F]	20°C [68°F]	30°C [86°F]
Immersion			
Hempaspeed TF	8 h Ext*	4 h Ext	3 h Ext

### Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.
- Condensation on the freshly applied coating should be avoided.

### Overcoating details

- No maximum overcoating interval, but if the surface has been contaminated by oils and pollutants, thoroughly remove with suitable detergent, rinse with fresh water and allow to dry. Light abrade and remove all dust prior to repainting.

### Other remarks

- The surface must be clean before overcoating.

## Storage

### Shelf life

Ambient temperature	25°C [77°F]
Product	36 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Always check the best before date or expiry date on the label.

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## Storage conditions

- Temperature must not go below 5°C [41°F] during transport and storage.

## Additional documents

Additional information is available at the Hempel website [hempel.com](http://hempel.com) or at your local Hempel website:

- Explanatory Notes explaining the fields in this Product Data Sheet.
- Surface Preparation Guidelines.
- Application Guidelines for different application methods.
- Further information: Hempel Yacht Paint Manual and [hempelyacht.com](http://hempelyacht.com)

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at [www.hempel.com](http://www.hempel.com) (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at <a href="http://www.hempel.com">www.hempel.com</a> and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from [www.hempel.com](http://www.hempel.com).

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